

536

DART AEROSPACE LTD	Work Order:	23928
Description: Tube	Part Number:	D3204-1
Dwg: D3204 Rev. A page 2	Qty:	4
Ref:	Page 1 of 1	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler Dwg not required	86	05/08/05	4
2	MC	Turn D3204-1 tube as per Folio FA356 and Dwg D3204 Material: 6061-T6/-T62 (QQ-A-200/8) Ø0.750" x 0.125" wall (M6061T6T0.750W.125) Identify for D3204-1	J.G	05/09/05	4
3	QC2	Inspect parts as they come off the CNC machine Identify as D3204-1	J.G	05/09/05	4
4	MC	Deburr	J.G	05/09/05	4
5	QC8	Second check	SA	05.09.25	4
6	MC	Go to D3204-041 for welding			

Rev	Date	Change	Revised By	Approved
A	04.04.14	New issue	KJ/RF	
B	04.06.09	Change Step 6; remove Steps 7 & 8	KJ/RF	RF

RELEASED

RF 04.06.21

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector	
			Initial Design Mgr	Action Description Design Mgr	Sign & Date				

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

DART AEROSPACE LTD	Work Order:	23928
Description: Tube	Part Number:	D3204-1
Inspection Dwg: D3204	Rev: A	Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by: <u>S. G</u>	Audited by: <u>S A</u>	Prototype Approval: N/A
Date: 05/09/25	Date: 05.09.25	Date: N/A

Rev	Date	Change	Revised by	Approved
A	05.02.17	New Issue (P/O D3204- 1 )	KJ/JLM	JLM

RELEASED  
12/22/2022

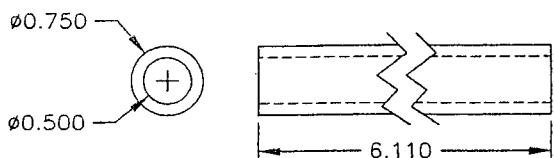
CONTROLLED COPY

DART

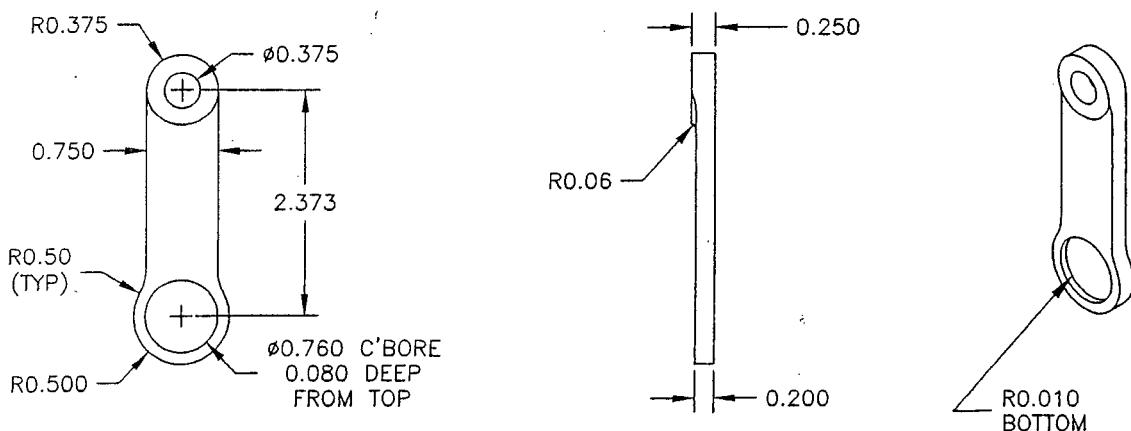
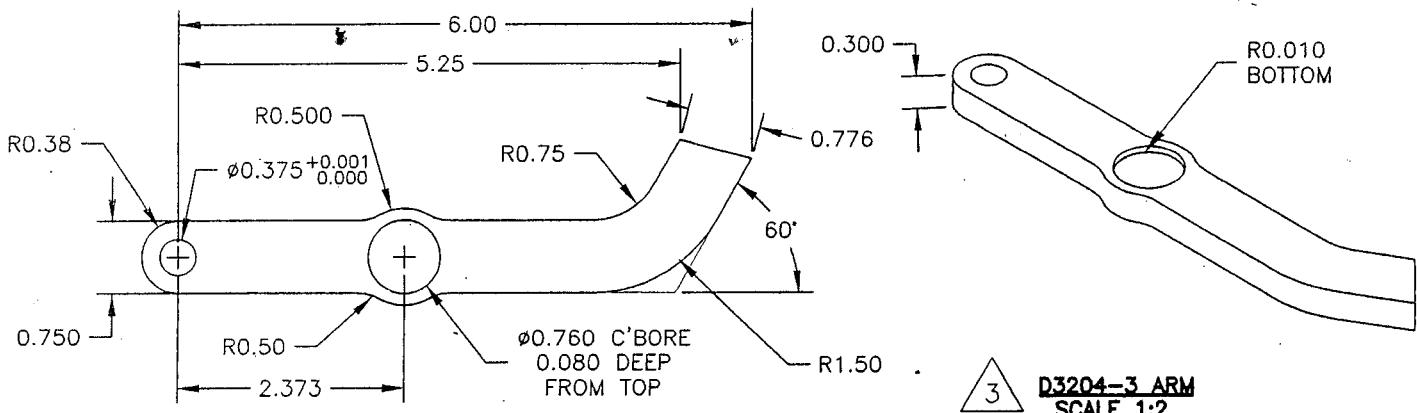
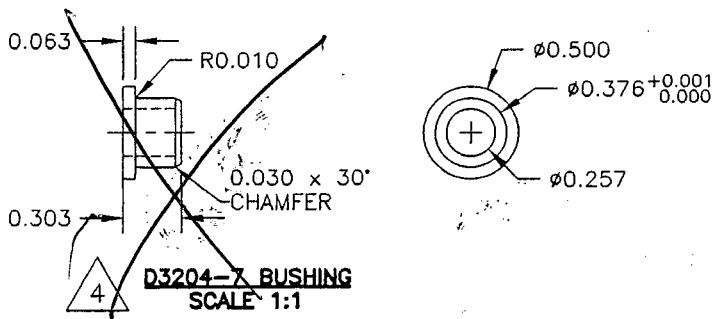


DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3204	REV. A SHEET 2 OF 3
DATE 04.01.27		TITLE RELEASE PEDAL ASSEMBLY	SCALE NTS

RELEASED  
04.04.05



2 D3204-1 TUBE  
SCALE 1:2



3 D3204-5 ARM  
SCALE 1:2

REFERENCE ONLY

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